



# Product Data Sheet

## ADD-2563

### GENERAL

**ADD-2563** is a VOC-free silicone-based foam control additive for water-based coatings, printing inks, overprint varnishes, and emulsion adhesives. It can prevent foam and bubble formation during paint production, filling and application.

### SPECIFICATIONS

Composition	: Foam-destroying polysiloxanes emulsified in water
Specific gravity @ 20°C	: ca. 1.01 g/cm <sup>3</sup>
Appearance	: White emulsion

### APPLICATIONS AND USAGE

**ADD-2563** is an all-purpose foam control additive that is easy to incorporate in all kinds of water-based coatings, printing inks, overprint varnishes, and emulsion adhesives. It can prevent foam and bubble formation during production, filling and application.

**ADD-2563** is particularly suitable for pigmented emulsion systems based on styrene acrylate, acrylate or acrylate/polyurethane with a pigment volume concentration of 30-50.

**ADD-2563** can be added prior to processing. If added to the finished product, care should be taken to ensure uniform distribution.

**0.2-1.0%** on total formulation weight

### STORAGE, SAFETY & HANDLING

**ADD-2563** should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 2 years from the date of manufacture. **ADD-2563** should be handled in accordance with good industrial practice. Detailed information can be found in the Safety Data Sheet.