



# Product Data Sheet

## ADD-2724

### GENERAL

Silicone-free defoamer and air-releaser for unsaturated polyester and epoxy resin systems. **ADD-2724** is mainly used in the composite.

### SPECIFICATIONS

Composition	: Solution of defoaming substances, silicone-free
Solvent(s)	: Alkylbenzene/methoxypropylacetate
Specific gravity, 20°C	: ca. 0.87 g/cm <sup>3</sup>
Flashpoint	: 44 °C
Appearance	: Clear, colorless liquid

### APPLICATIONS AND USAGE

**ADD-2724** is a special additive for thin layer (gel-coat), casting resins and epoxy resin systems (e.g. floorings). In addition, it may be used for room temperature curing of unsaturated polyesters, which are used in glass fiber reinforced systems.

During the application, **ADD-2724** achieves a fast de-aeration of the polyester and epoxy resin systems. This ensures the production of foam- and bubble-free compounds/parts.

The use of **ADD-2724** in epoxy resin systems achieves a good leveling of the surface (no cratering or air-bubbles).

**ADD-2724** should be mixed at the beginning of the production/application into the system.

If it is added at the end of the formulation, a good dispersion must be ensured.

**0.1-0.5%** on total formulation weight

### STORAGE, SAFETY & HANDLING

**ADD-2724** should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. **ADD-2724** should be handled in accordance with good industrial practice. Detailed information can be found in the Safety Data Sheet.